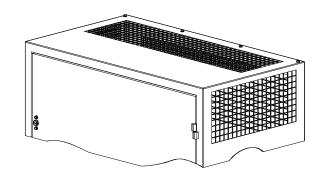
## ASSEMBLY PROCEDURE:

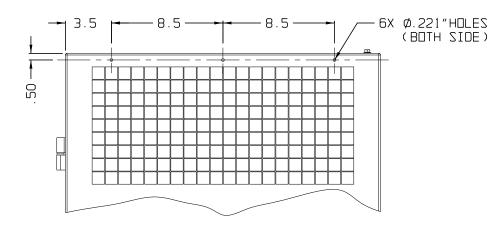
BEFORE YOU START:

- 1) FOLLOW ALL SAFETY AND QUALITY PROCESSES REQUIRED BY YOUR COMPANY.
- 2) DO YOU HAVE THE CORRESPONDING BOM FOR THE ASSEMBLY BEING BUILT?
- 3) DO YOU HAVE ALL THE PARTS LISTED ON THE BILL OF MATERIAL (BOM)?
- 4) NUMBERED BALLOONS CORRESPOND TO THE SEQUENCE No. ON THE BOM.

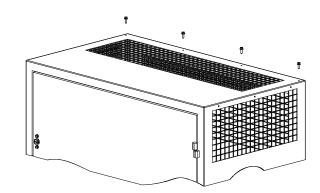
SHOWN BELOW IS A FRONT-RIGHT PERSPECTIVE VIEW OF YOUR EXISTING NEMA-1 TYPE STYLE-4 / STYLE-163 BATTERY CHARGER ENCLOSURE.



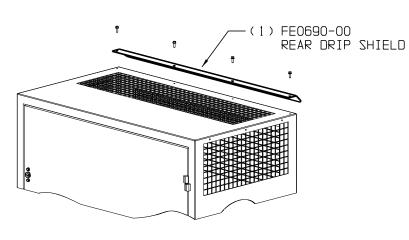
SHOWN BELOW IS A PARTIAL UPPER VIEW OF THE RIGHT ENCLOSURE SIDE.



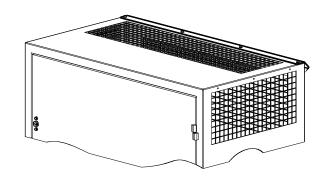
STEP 1) DRILL SIX (6) 0.221in / 5.6mm HOLES AS SHOWN ABOVE (PATTERN MIRRORED ON LEFT SIDE).



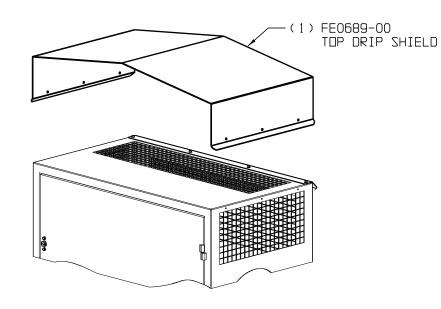
STEP 2) REMOVE THE FOUR (4) SCREWS THAT SECURE THE TOP PANEL ALONG THE BACK, AND SAVE THIS HARDWARE FOR STEP 3.

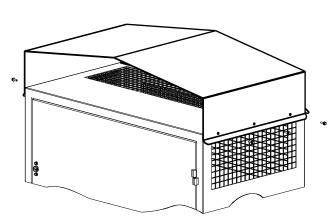


STEP 3) INSTALL AND SECURE THE REAR DRIP SHIELD AS SHOWN, USING THE SCREWS LISTED IN STEP 2.

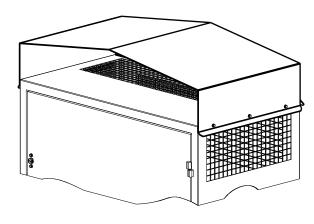


SHOWN ABOVE IS A WHAT YOUR REAR DRIP SHIELD (AFTER INSTALLED) SHOULD APPEAR LIKE

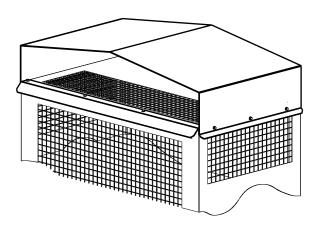




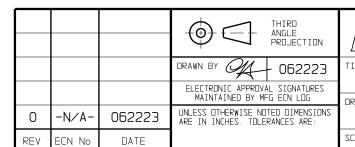
STEP 4) ALIGN THE TOP DRIP SHIELD COVER MOUNTING HOLES WITH THE TOP SIDE HOLES OF THE STYLE-4 / STYLE-163 ENCLOSURE.



STEP 5) SECURE THE TOP DRIP SHIELD WITH THE SIX (6) SCREWS PROVIDED. CHECK AND INSPECT YOUR WORK.



SHOWN ABOVE IS A REAR VIEW OF THE STYLE-4 / STYLE-163 NEMA-1 TYPE ENCLOSURE WITH THE NEMA-2 TYPE DRIP SHIELD FULLY INSTALLED





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TITLE FIELD INSTALLATION INSTRUCTIONS FOR DRIP SHIELD ASSY: ATEVO STYLE-163 ENCLOSURE

SHIELD ASSY: ATevo STYLE-163 ENCLOSURE										l
RAWIN	5 No	JAOO	)92-	54		RE	0		В	
CALE	ги	PART No	JAOC	)92-54	SHE	EΤ	1	0F	1	l